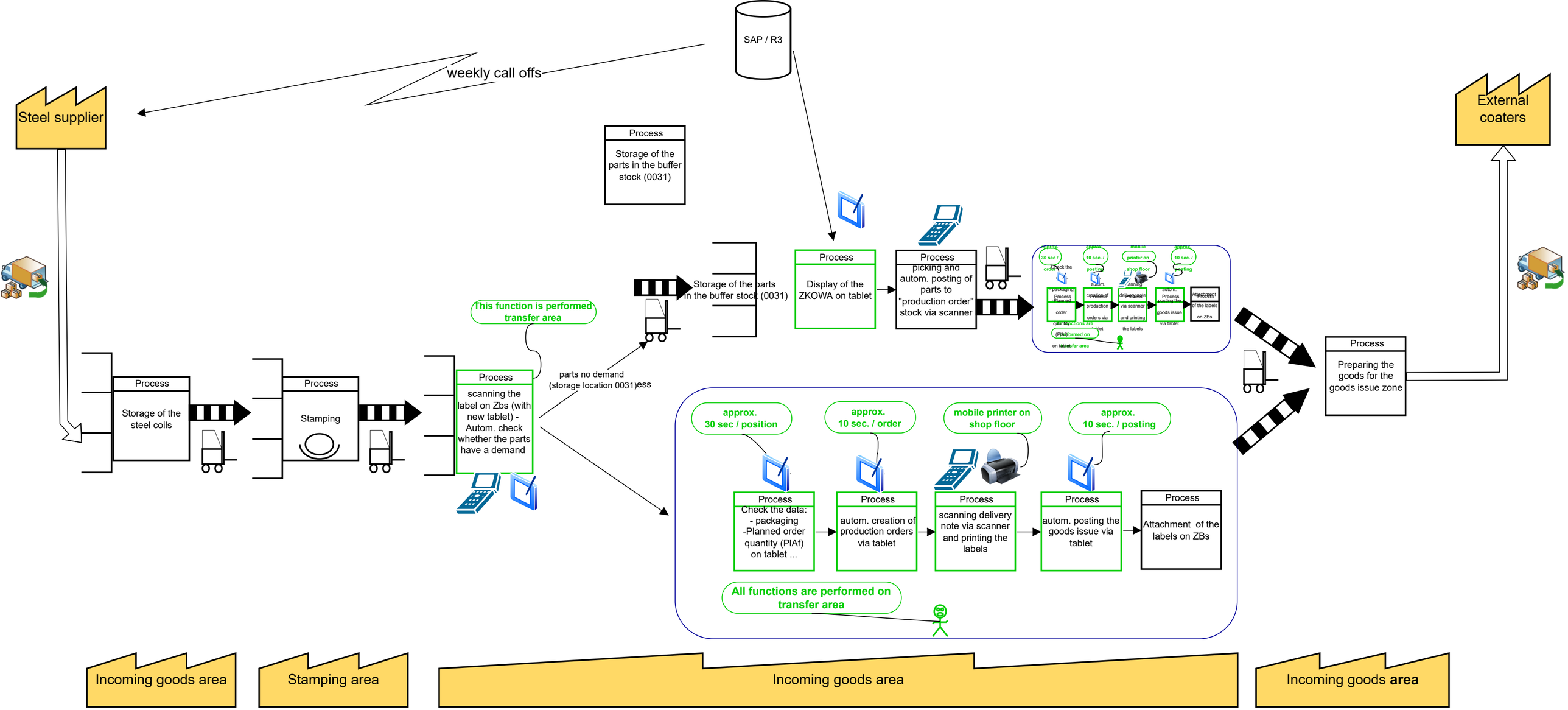
SAP / R3
weekly call offs
Steel supplier
External coaters
Process
Storage of the parts in the buffer stock (0031)
Storage of the parts in the buffer stock (0031)
Process
Display of the ZKOWA on tablet
Process
picking and autom. posting of parts to "production order" stock via scanner
Process
Storage of the steel coils
Process
Stamping
This function is performed transfer area
Process
scanning the label on Zbs (with new tablet) - Autom. check whether the parts have a demand
parts no demand (storage location 0031)ess
approx. 30 sec / position
approx. 10 sec. / order
mobile printer on shop floor
approx. 10 sec. / posting
Process
Check the data: - packaging -Planned order quantity (PlAf) on tablet ...
Process
autom. creation of production orders via tablet
Process
scanning delivery note via scanner and printing the labels
Process
autom. posting the goods issue via tablet
Process
Attachment of the labels on ZBs
All functions are performed on transfer area
Process
Preparing the goods for the goods issue zone
Incoming goods area
Stamping area
Incoming goods area
Incoming goods area